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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application:  
MARION WENDT-GINSBERG  
FRANK WENDT

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: PLATED GRINDING TOOL  
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**PRELIMINARY AMENDMENT**

BOX PCT  
Assistant Commissioner for Patents  
Washington, D.C. 20231

Sir:  
Prior to initial examination, please amend the above-identified patent application as follows.

**IN THE CLAIMS:**

Please cancel claims 1-18 without prejudice, and insert claims 19-37 as follows:

--19. A flap-type grinding tool, which is configured symmetrically about an axis of rotation comprising:

- a) an outer portion;
- b) a plurality of abrasive flaps disposed on the outer portion wherein the outer portion is selected from the group consisting of a periphery, end faces, and combinations thereof;

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